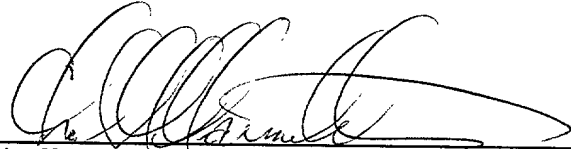


FORM PTO-1390 (REV 5-93)	U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE	ATTORNEY DOCKET NO. 107348-00178
TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371		DATE: November 9, 2001
		U.S. APPLN. NO. (IF KNOWN, SEE 37 C.F.R. 1.5) 09/926487
INTERNATIONAL APPLICATION NO. PCT/JP00/02522 ✓	INTERNATIONAL FILING DATE April 18, 2000 ✓	PRIORITY DATE CLAIMED May 10, 1999 ✓
TITLE OF INVENTION: SEALANT-CONTAINING TIRE		
APPLICANT(S) FOR DO/EO/US: Toshio YAMAGIWA (Saitama, Japan)		
<ol style="list-style-type: none"> 1. <input checked="" type="checkbox"/> This is a FIRST submission of items concerning a filing under 35 U.S.C. 371. (THE BASIC FILING FEE IS ATTACHED) 2. <input type="checkbox"/> This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 U.S.C. 371. 3. <input type="checkbox"/> This express request to begin national examination procedures [35 U.S.C. 371(f)] at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1). 4. <input type="checkbox"/> A proper demand for International Preliminary Amendment was made by the 19th month from the earliest claimed priority date. 5. <input checked="" type="checkbox"/> A copy of the International Application as filed [35 U.S.C. 371(c)(2)] <ol style="list-style-type: none"> a. <input checked="" type="checkbox"/> is transmitted herewith (required only if not transmitted by the International Bureau). b. <input type="checkbox"/> has been transmitted by the International Bureau. c. <input type="checkbox"/> is not required, as the application was filed in the United States Receiving Office (RO/US). 6. <input checked="" type="checkbox"/> A translation of the International Application into English [35 U.S.C. 371(c)(2)]. 7. <input type="checkbox"/> Amendments to the claims of the International Application under PCT Article 19 [35 U.S.C. 371(c)(3)] <ol style="list-style-type: none"> a. <input type="checkbox"/> are transmitted herewith (required only if not transmitted by the International Bureau). b. <input type="checkbox"/> have been transmitted by the International Bureau. c. <input type="checkbox"/> have not been made; however, the time limit for making such amendments has NOT expired. d. <input type="checkbox"/> have not been made and will not be made. 8. <input type="checkbox"/> A translation of the amendments to the claims under PCT Article 19 [35 U.S.C. 371(c)(3)]. 9. <input type="checkbox"/> An oath or declaration of the inventor(s) [35 U.S.C. 371(c)(4)]. 10. <input type="checkbox"/> A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 [35 U.S.C. 371(c)(5)]. <p>Items 11 - 16 below concern other document(s) or information included:</p> <ol style="list-style-type: none"> 11. <input checked="" type="checkbox"/> An Information Disclosure Statement under 37 C.F.R. 1.97 and 1.98; PTO-1449 Form; References (2). 12. <input type="checkbox"/> An assignment document for recording. A separate cover sheet in compliance with 37 C.F.R. 3.28 and 3.31 is included. 13. <input checked="" type="checkbox"/> A FIRST preliminary amendment. <input type="checkbox"/> A SECOND or SUBSEQUENT preliminary amendment. 14. <input type="checkbox"/> A substitute specification. 15. <input type="checkbox"/> A change of power of attorney and/or address letter. 16. <input checked="" type="checkbox"/> Other items or information: Drawings (Figs. 1 - 9, 9 sheets); Japanese and English Language PCT Request Form; Japanese and English Language International Search Report (PCT/ISA/210); Japanese and English Language International Preliminary Examination Request (PCT/IPEA/401); Japanese and English Language International Preliminary Examination Report (PCT/IPEA/409) 		

U.S. APPLN. NO. (IF KNOWN, SEE 37 C.F.R. 1.50) 09/926487	INTERNATIONAL APPLICATION NO. PCT/JP00/02522	ATTORNEY DOCKET NO. 107348-00178 DATE: November 9, 2001				
17. <input checked="" type="checkbox"/> The following fees are submitted: Basic National Fee [37 C.F.R. 1.492(a)(1)-(5)]: Search Report has been prepared by the EPO or JPO.....\$890.00 International preliminary examination fee paid to USPTO (37 C.F.R. 1.482).....\$710.00 No international preliminary examination fee paid to USPTO (37 C.F.R. 1.482) but international search fee paid to USPTO [37 C.F.R. 1.445(a)(2)].....\$740.00 Neither international preliminary examination fee (37 C.F.R. 1.482) or international search fee [37 C.F.R. 1.445(a)(2)] paid to USPTO.....\$1,040.00 International preliminary examination fee paid to USPTO (37 C.F.R. 1.482) and all claims satisfied provisions of PCT Article 33(2)-(4).....\$ 100.00		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 50%;">CALCULATIONS</th> <th style="width: 50%;">PTO USE ONLY</th> </tr> <tr> <td colspan="2" style="height: 100px;"></td> </tr> </table>	CALCULATIONS	PTO USE ONLY		
CALCULATIONS	PTO USE ONLY					
ENTER APPROPRIATE BASIC FEE AMOUNT =		\$ 890.00				
Surcharge of \$130.00 for furnishing the oath or declaration later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date [37 C.F.R. 1.492(e)].		\$				
Claims	Number Filed	Number Extra				
Total Claims	4 - 20 =	0				
Independent Claims	3 - 3 =	0				
Multiple dependent claim(s) (if applicable)		+ \$270.00				
TOTAL OF ABOVE CALCULATIONS =		\$ 890.00				
Reduction by one-half for filing by small entity, if applicable. Verified Small Entity statement must also be filed. (Note 37 C.F.R. 1.9, 1.27, 1.28).		\$				
SUBTOTAL =		\$ 890.00				
Processing fee of \$130.00 for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date [37 C.F.R. 1.492(f)].		\$				
TOTAL NATIONAL FEE =		\$ 890.00				
Fee for recording the enclosed assignment [37 C.F.R. 1.21(h)]. The assignment must be accompanied by an appropriate cover sheet (37 C.F.R. 3.28, 3.31). \$40.00 per property		\$				
TOTAL FEES ENCLOSED =		\$ 890.00				
		Amount to be refunded \$				
		Charged \$				
a. <input checked="" type="checkbox"/> Check # <u>329230</u> in the amount of \$ 890.00 to cover the above fees is enclosed. b. <input type="checkbox"/> Please charge my Deposit Account No. 01-2300 in the amount of \$ _____ to cover the above fee. A duplicate copy of this sheet is enclosed. c. <input checked="" type="checkbox"/> The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 01-2300.						
NOTE: Where an appropriate time limit under 37 C.F.R. 1.494 or 1.495 has not been met, a petition to revive [37 C.F.R. 1.137(a) or (b)] must be filed and granted to restore the application to pending status.						
SEND ALL CORRESPONDENCE TO: Arent Fox Kintner Plotkin & Kahn, PLLC 1050 Connecticut Avenue, N.W. Suite 400 Washington, D.C. 20036-5339 Tel: (202) 857-6000 Fax: (202) 638-4810						
		 Charles M. Marmelstein Reg. No. 25,895				
CMM:mmg						

09/926487

PATENT APPLICATION**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re application of:

Toshio YAMAGIWA

Serial No.: New Application

Filed: November 9, 2001

For: SEALANT-CONTAINING TIRE

Group Art Unit:

Examiner:

Atty. Docket No.: 107348-00178

PRELIMINARY AMENDMENTCommissioner for Patents
Washington, D.C. 20231

November 9, 2001

Sir:

Prior to examination of this application, please amend the above-identified application as follows:

IN THE SPECIFICATION:

Please amend the specification as follows:

Page 9, third full paragraph:

-- The first outer liner 2₁ is formed of a rubber that is adhesive with respect to the tire body 1 but has anti-sticking properties with respect to the inner liner 3. The second outer liners 2₂, 2₂ are formed of rubber having adhesiveness with respect to both the tire body 1 and the inner liner 3. The inner liner 3 is formed of a rubber having anti-sticking

properties with respect to the first outer liner 2₁ but is adhesive with respect to the second outer liners 2₂, 2₂. --.


REMARKS

The above amendments to the specification have been made in order to correct an error noted in the specification. As required under 37 C.F.R. 1.121, as amended, the above-amendment is a clean copy containing the amendments to the specification. Attached to this response, is a marked-up copy of the affected part of the specification showing exactly where the changes are being made.

In the event that any fees are due in connection with this paper, please charge our Deposit Account No. 01-2300.

Respectfully submitted,

ARENT FOX KINTNER PLOTKIN & KAHN, PLLC



Charles M. Marmelstein
Attorney for Applicant
Reg. No. 25,895

1050 Connecticut Avenue, N.W.
Suite 400
Washington, D. C. 20036-5339
Tel (202) 857-6000
Fax (202) 638-4810

CMM:mmg

Enclosure: Marked-up Copy of Page 9

material 24 is installed in a metal mold, and vulcanization molding is carried out. As a result, the outer liners 2, 2 become fastened by vulcanization to the inner surfaces of the side walls 5, 5 of the tire body 1, the left and right ends of the inner liner 3 become fastened by vulcanization to the inner surface of the outer liners 2, 2 but the tread 4 of the tire body 1 and the central part of the inner liner 3 do not become fastened together. A sealant chamber 7 can therefore be defined between the tread 4 and the inner liner 3 without employing an anti-sticking agent or a anti-sticking sheet.

The following is a description of a third embodiment of the present invention based on FIG. 8 and FIG. 9.

The third embodiment of the tire T differs from the first embodiment and the second embodiment in that this third embodiment of a tire T is equipped with a first outer liner 2₁ and second outer liners 2₂, 2₂, i.e. in the third embodiment, the first outer liner 2₁ is fastened to the inner surface of the tread 4 of the tire body 1, the second outer liners 2₂, 2₂ are fastened to the inner surfaces of the left and right side walls 5, 5 of the tire body 1, and the left and right ends of the inner liner 3 are fastened to the inner surfaces of the second outer liners 2₂, 2₂. The sealant chamber 7 can therefore be defined between the inner surface of the first outer liner 2₁ and the central part of the inner liner 3.

The first outer liner 2₁ is formed of a rubber that is adhesive with respect to the tire body 1 but has anti-sticking properties with respect to the inner liner 3. The second outer liners 2₂, 2₂ are formed of rubber having ^{adhesiveness} [anti-sticking properties] with respect to both the tire body 1 and the inner liner 3. The inner liner 3 is formed of a rubber having anti-sticking properties with respect to the first outer liner 2₁ but is adhesive with respect to the second outer liners 2₂, 2₂.

In order to manufacture the tire T of the above structure, in the tire raw material wrapping step shown in FIG. 9, after the inner liner 3 is wrapped around the

91PRTS

09/926487

SPECIFICATION

SEALANT-CONTAINING TIRE

FIELD OF THE INVENTION

The present invention relates to a sealant-containing tire having an annular sealant chamber defined by a liner at an inner surface of a tread of a tire body.

BACKGROUND ART

Sealant-containing tires such as disclosed in Japanese Patent Application Laid-open No. 8-323875, where a sealant chamber at least partially defined by a liner is formed at an inner surface of a tread of a tire body so that punctures in the tread caused by nails etc. are automatically sealed by sealant contained within the sealant chamber so as to delay the leaking of air from the puncture, are well known.

With this related sealant-containing tire, when the liner is overlaid on the tire body prior to vulcanization molding, vulcanization molding is carried out with part of the contact surfaces of both the tire body and the liner, or parts of contact surfaces of liners, being applied with an anti-sticking agent such as talcum powder etc. When the tire body is then fastened through vulcanization to the tire body so as to form a single body, a sealant chamber is formed as a result of portions to which the anti-sticking agent has been applied remaining in an unfastened state. Other methods where, rather than using the anti-sticking agent, an anti-sticking sheet is sandwiched between the tire body and part of the liner contact surface or is sandwiched between parts of the contact surfaces of liners, are also well known.

However, applying an anti-sticking agent or sandwiching an anti-sticking sheet when overlaying a liner on a tire body prior to vulcanization molding in the tire manufacturing process causes both the number of processes and the cost to increase, and it would therefore be preferable to develop a sealant containing tire where a sealant chamber can be formed without using an anti-sticking agent or anti-sticking sheet.

DISCLOSURE OF THE INVENTION

In order to resolve the aforementioned problems, it is therefore the object of the present invention to accurately form a sealant chamber of a sealant-containing tire without employing an anti-sticking agent or anti-sticking sheet.

In order to achieve the aforementioned object, according to the present invention, a sealant-containing tire with an annular sealant chamber formed at an inner surface of a tread of a tire body, and with the inside of the sealant chamber being filled with sealant, the sealant-containing tire comprises an outer liner fastened to the inner surface of the tread of the tire body, and an inner liner with left and right ends fastened to the inner surface of a side wall of the tire body so that a sealant chamber is defined between a central part of the inner liner and the inner surface of the outer liner. Here, the outer liner and the inner liner are composed of materials having anti-sticking properties.

According to the above configuration, a sealant chamber can be reliably formed without using an anti-sticking agent or anti-sticking sheet so that both the number of steps and costs are reduced because a sealant chamber is defined between the central part of an inner liner and an inner surface of an outer liner by fastening the outer liner to the inner surface of the tread of the tire body and fastening the left and right ends of the inner liner to the inner surface of the side wall of the tire body and because the outer wall liner and the inner wall liner are composed of materials having anti-sticking properties.

In addition to the above configuration, there is proposed a sealant-containing tire where the tire body comprises a mixture of at least butyl rubber and natural rubber, or at least butyl rubber and acrylonitrile-butadiene rubber, with the outer liner being formed mainly of natural rubber, and the inner liner being composed mainly of butyl rubber.

According to this configuration, adhesiveness between the inner liner and the tire body, and between the outer liner and the tire body can be maintained while having anti-sticking properties between the outer liner and the inner liner because the tire body comprises a mixture of at least butyl rubber and natural rubber, or at least butyl rubber and acrylonitrile-butadiene rubber, with the outer liner being formed mainly of natural rubber, and the inner liner being composed mainly of butyl rubber.

According to the present invention, there is proposed a sealant-containing tire with an annular sealant chamber formed at an inner surface of a tread of a tire body, and with the inside of the sealant chamber being filled with sealant, the sealant-containing tire comprising an outer liner fastened to the inner surface of a side wall of the tire body, and an inner liner with left and right ends fastened to the inner surface of the outer liner so that a sealant chamber is defined between a central part of the inner liner and the inner surface of the side wall. Here, the inner liner and the tire body are composed of materials having anti-sticking properties.

According to the above configuration, a sealant chamber can be reliably formed without using an anti-sticking agent or anti-sticking sheet so that both the number of steps and costs are reduced because a sealant chamber is defined between the central part of the inner liner and the inner surface of the tread of the tire body by fastening the outer liner to the inner surface of the side walls of the tire body and fastening the left and right ends of the inner liner to the inner surface of the outer liner and because the inner liner and tire body are composed of material having anti-sticking properties.

According to the present invention, there is proposed a sealant-containing tire with an annular sealant chamber formed at an inner surface of a tread of a tire body, and with the inside of the sealant chamber being filled with sealant, the sealant-containing tire comprising a first outer liner, fastened to the inner surface of the tread of the tire

body, a second outer liner fastened to the inner surface of a side wall of the tire body, and an inner liner with left and right ends fastened to the inner surface of the second outer liner so that a sealant chamber is defined between a central part of the inner liner and the inner surface of the first outer liner. Here, the first outer liner and the inner liner are composed of materials having anti-sticking properties.

According to the above configuration, a sealant chamber can be reliably formed without using an anti-sticking agent or anti-sticking sheet so that both the number of steps and costs are reduced because a sealant chamber is defined between the central part of the inner liner and the inner surface of the first outer liner by fastening the first outer liner and the second outer liner to the inner surface of a tread and the side walls of a tire body, respectively, and fastening left and right ends of the inner liner to the inner surface of the second outer liner, and because the first outer liner and the inner liner are composed of materials having anti-sticking properties.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 to FIG. 5 show a first embodiment of the present invention, where FIG. 1 is a lateral cross-section of a wheel mounted with a tire, FIG. 2 is a view (first of two) of a process for manufacturing a tire, FIG. 3 is a view (second of two) of a process for manufacturing a tire, FIG. 4 is an enlarged cross-section along line 4-4 of FIG. 2, and FIG. 5 is an enlarged cross-section along line 5-5 of FIG. 3. FIG. 6 is a lateral cross-section of a wheel mounted with a tire relating to a second embodiment of the present invention, FIG. 7 is a view corresponding to FIG. 4, relating to a second embodiment of the present invention, FIG. 8 is a lateral cross-section of a wheel mounted with a tire relating to a third embodiment of the present invention, and FIG. 9 is a view corresponding to FIG. 4, relating to a third embodiment of the present invention.

BEST MODE FOR CARRYING OUT THE INVENTION

The following is a description of practical examples of the present invention

based on embodiments of the present invention shown in the appended drawings.

FIG. 1 to FIG. 5 show a first embodiment of the present invention.

As shown in FIG. 1, a tubeless tire T comprising a tire body 1, an outer liner 2 fastened by vulcanization to the inner part of the tire body 1, and an inner liner 3 is mounted on a motorcycle wheel rim R. The outer liner 2 is fastened by vulcanization to the inner surface of a tread 4 of the tire body 1 and the left and right ends of the inner liner 3 excluding the central part are fastened by vulcanization to the inner surfaces of left and right side walls 5, 5 of the tire body 1. A sealant chamber 7 substantially arc-shaped in cross-section that is filled with sealant 6 is defined between the central part of the inner liner 3 and the outer liner 2 and an air chamber 8 substantially circular in cross-section is defined within the inner liner 3.

The rim R is equipped with an annular rim body 9 extending in a circumferential direction of the tire T, and a pair of flanges 10, 10, extending radially outwards in a widthwise direction from both ends of the rim body 9, for supporting the inner periphery of the tire body 1. An air valve 11 for filling the air chamber 8 with air is supported so as to pass through an air valve attachment section 12 formed at one location in the circumferential direction of the rim body 9.

The sealant chamber 7 is held in shape along the inner surface of the tread 4 by the air pressure of the air chamber 8. Therefore, even if the tire body 1 is punctured in a radial direction or from the side by a nail, etc., the sealant 6 immediately fills the puncture so as to repair the puncture, and the leaking of air from the air chamber 8 is delayed. The sealant 6 is also supported by the sealant chamber 7 and therefore does not flow to the air chamber 8, and the air valve 11 and pressure gauges etc. assigned to the air valve 11 do not become clogged.

The tire body 1 comprises a mixture including at least butyl rubber (IIR) and natural rubber (NR), or a mixture including at least butyl rubber (IIR) and acrylonitrile

butadiene rubber (NBR), with carcass fiber then being embedded within these mixtures. The outer liner 2 is formed mainly of natural rubber (NR) and the inner liner 3 is formed mainly of butyl rubber (IIR). The tire body 1 therefore has adhesiveness with respect to both the outer liner 2 and the inner liner 3 but the outer liner 2 and the inner liner 3 both have anti-sticking properties with respect to each other, and are therefore difficult to attach to each other through vulcanization.

Next, a description is given of the process for manufacturing the tire T based on FIG. 2 and FIG. 3.

The process for manufacturing the tire T comprises an inner liner wrapping step, an outer liner wrapping step, a tire raw material wrapping step, a metal mold installation step, a vulcanization step, a sealant filling step, and an inspection step.

First, in the inner liner wrapping step, the cylindrical inner liner 3 is fitted to the outer periphery of a drum 23, and in the outer liner wrapping step, the outer liner 2 is wrapped around so as to be laid over the outer periphery of the inner liner 3. The tire raw material 24 is then formed by wrapping raw materials for each part of the tire body 1 about the outer periphery of the inner liner 3 and the outer liner 2 in the tire raw material wrapping step.

FIG. 4 shows a lateral cross-section of tire raw material 24 wrapped around the drum 23. Here, the width W_2 of the outer liner 2 overlaid on the outer side of the innermost positioned inner liner 3 of width W_1 is small, and part of the inner liner 3 therefore projects from the left and right ends of the outer liner 2.

The tire raw material 24 is constructed by wrapping the tire body 1 comprising raw rubber about the outer periphery of the inner liner 3 and the outer liner 2. The tire body 1 comprises a cord section 25 wrapped around the outside of the inner liner 3 and the outer liner 2 in a radial direction, a pair of bead sections 26, 26 fitted around the outer periphery of the inner liner 3 so as to continue on from both ends of the cord

section 25 in an axial direction, and a top tread 27 wrapped around the outside of the cord section 25 and the bead sections 26, 26 so as to cover the cord section 25 and the bead sections 26, 26 in a radial direction.

The tire raw material 24 removed from the drum 23 is then installed between an upper mold 29 and a lower mold 30 for vulcanization molding in the metal mold installation step. In the vulcanization step shown in FIG. 5, the upper mold 29 and lower mold 30 are heated, a blazer 31 located within the tire raw material 24 is expanded using hot air, the tire raw material 24 is made to fit tightly with the molding surfaces of the upper mold 29 and the lower mold 30, and vulcanization molding is then performed to give the shape of the finished product. In this vulcanization molding, the inner liner 3 and the outer liner 2 are fastened by vulcanization to the tire body 1 so as to give a single body.

At this time, the tread 4 of the tire body 1 comprised of a mixture of butyl rubber (IIR) and natural rubber (NR), or a mixture of butyl rubber (IIR) and acrylonitrile butadiene rubber (NBR) is fastened by vulcanization to the outer liner 2 comprised of natural rubber (NR), and the side walls 5, 5 of the tire body 1 are fastened by vulcanization to the inner liner 3 comprised of butyl rubber (IIR). However, the outer liner 2 formed of natural rubber (NR) and the inner liner 3 formed of butyl rubber (IIR) have anti-sticking properties with respect to each other and therefore do not become fastened through vulcanization. This means that the sealant chamber 7 can be defined between the outer liner 2 and the inner liner 3. Further, unevenness exists at the inner surface of the tread 4 of the tire body 1 embedded with carcass fiber but the fluidity of the sealant 6 can be increased and the sealing effect improved by removing this unevenness by fastening the outer liner 2.

A sealant chamber 7 of a precise shape can therefore be formed without employing an anti-sticking agent or anti-sticking sheet by suitably selecting the

properties of the rubber of the tire body 1, the outer liner 2 and the inner liner 3, and the number of steps and the cost can be reduced accordingly.

When the vulcanization molding is complete and the outer liner 2 and the inner liner 3 that are now integrally formed with the tire body 1 are taken out of the metal mold, the inside of the sealant chamber 7 is filled with the sealant 6 using a syringe, etc. in the sealant filled step so that the tire T is completed. The completed product is then inspected in an inspection step so as to complete all of the steps.

The following is a description based on FIG. 6 and FIG. 7 of a second embodiment of the present invention.

The second embodiment of the tire T differs from the first embodiment with regards to the positioning of fastening outer liners 2, 2 to the tire body 1, i.e. in the first embodiment, an outer liner 2 is fastened to the inner surface of the tread 4 of the tire body 1 but in the second embodiment, outer liners 2, 2 are fastened to the inner surfaces of left and right side walls 5, 5 of the tire body 1. The sealant chamber 7 is then defined between the inner surface of the tread 4 of the tire body 1 and the central part of the inner liner 3 by fastening the left and right ends of the inner liner 3 to the inner surfaces of the left and right outer liners 2, 2.

The outer liners 2, 2 are composed of rubber that is adhesive with respect to both the tire body 1 and the inner liner 3, and the inner liner 3 is composed of rubber that is adhesive with respect to the outer liners 2, 2 but has anti-sticking properties with respect to the tire body 1.

In order to manufacture the tire T having the aforementioned structure, in a tire raw material wrapping step shown in FIG. 7, after the inner liner 3 is wrapped around the outer periphery of the drum 23, the pair of outer liners 2, 2 are wrapped around the left and right ends of the inner liner 3. The tire body 1 comprised of raw rubber is then wrapped around the outer periphery so as to form the tire raw material 24, this tire raw

material 24 is installed in a metal mold, and vulcanization molding is carried out. As a result, the outer liners 2, 2 become fastened by vulcanization to the inner surfaces of the side walls 5, 5 of the tire body 1, the left and right ends of the inner liner 3 become fastened by vulcanization to the inner surface of the outer liners 2, 2 but the tread 4 of the tire body 1 and the central part of the inner liner 3 do not become fastened together. A sealant chamber 7 can therefore be defined between the tread 4 and the inner liner 3 without employing an anti-sticking agent or a anti-sticking sheet.

The following is a description of a third embodiment of the present invention based on FIG. 8 and FIG. 9.

The third embodiment of the tire T differs from the first embodiment and the second embodiment in that this third embodiment of a tire T is equipped with a first outer liner 2_1 and second outer liners $2_2, 2_2$, i.e. in the third embodiment, the first outer liner 2_1 is fastened to the inner surface of the tread 4 of the tire body 1, the second outer liners $2_2, 2_2$ are fastened to the inner surfaces of the left and right side walls 5, 5 of the tire body 1, and the left and right ends of the inner liner 3 are fastened to the inner surfaces of the second outer liners $2_2, 2_2$. The sealant chamber 7 can therefore be defined between the inner surface of the first outer liner 2_1 and the central part of the inner liner 3.

The first outer liner 2_1 is formed of a rubber that is adhesive with respect to the tire body 1 but has anti-sticking properties with respect to the inner liner 3. The second outer liners $2_2, 2_2$ are formed of rubber having anti-sticking properties with respect to both the tire body 1 and the inner liner 3. The inner liner 3 is formed of a rubber having anti-sticking properties with respect to the first outer liner 2_1 but is adhesive with respect to the second outer liners $2_2, 2_2$.

In order to manufacture the tire T of the above structure, in the tire raw material wrapping step shown in FIG. 9, after the inner liner 3 is wrapped around the

outer periphery of the drum 23, one first outer liner 2₁ and two second outer liners 2₂, 2₂ are wrapped around the central part of the central part, and left and right ends respectively, of the inner liner 3. The tire body 1 comprising raw rubber is then wrapped around the outer periphery so as to form the tire raw material 24, the tire raw material 24 is installed in the metal mold, and vulcanization molding is carried out. As a result, the first outer liner 2₁ is fastened by vulcanization to the inner surface of the tread 4 of the tire body 1, the second outer liners 2₂, 2₂ are fastened by vulcanization to the inner surfaces of the side walls 5, 5, the left and right ends of the inner liner 3 are fastened by vulcanization to the inner surfaces of the second outer liners 2₂, 2₂ and the first outer liner 2₁ and the central part of the inner liner 3 remain unfastened. The sealant chamber 7 can therefore be defined between the first outer liner 2₁ and the inner liner 3 without employing an anti-sticking agent or an anti-sticking sheet.

Embodiments of the present invention are described above but various design modifications are possible without deviating from the spirit of the present invention.

INDUSTRIAL APPLICABILITY

As is apparent from the above, the sealant-containing tire according to the present invention is applicable to a two-wheeled motor vehicle and further to other types of vehicles, e.g., a bus, a truck or an automobile.

WHAT IS CLAIMED IS

1. A sealant-containing tire with an annular sealant chamber (7) formed at an inner surface of a tread (4) of a tire body (1), and with the inside of the sealant chamber (7) being filled with sealant (6),

characterized in that said sealant-containing tire comprises:

an outer liner (2) fastened to the inner surface of the tread (4) of the tire body (1); and

an inner liner (3) with left and right ends fastened to the inner surface of a side wall (5) of the tire body (1) so that a sealant chamber (7) is defined between a central part of the inner liner (3) and the inner surface of the outer liner (2),

wherein the outer liner (2) and the inner liner (3) are composed of materials having anti-sticking properties.

2. A sealant-containing tire according to claim 1, wherein the tire body (1) comprises a mixture of at least butyl rubber and natural rubber, or at least butyl rubber and acrylonitrile-butadiene rubber, with the outer liner (2) being formed mainly of natural rubber, and the inner liner (3) being composed mainly of butyl rubber.

3. A sealant-containing tire with an annular sealant chamber (7) formed at an inner surface of a tread (4) of a tire body (1), and with the inside of the sealant chamber (7) being filled with sealant (6),

characterized in that said sealant-containing tire comprises:

an outer liner (2) fastened to the inner surface of a side wall (5) of the tire body (1); and

an inner liner (3) with left and right ends fastened to the inner surface of the outer liner (2) so that a sealant chamber (7) is defined between a central part of the inner liner (3) and the inner surface of the tread (4),

wherein the outer liner (2) and the tire body (1) are composed of materials

having anti-sticking properties.

4. A sealant-containing tire with an annular sealant chamber (7) formed at an inner surface of a tread (4) of a tire body (1), and with the inside of the sealant chamber (7) being filled with sealant (6),

characterized in that said sealant-containing tire comprises:

a first outer liner (2₁) fastened to the inner surface of the tread (4) of the tire body (1);

a second outer liner (2₂) fastened to the inner surface of a side wall (5) of the tire body (1); and

an inner liner (3) with left and right ends fastened to the inner surface of the second outer liner (2₂) so that a sealant chamber (7) is defined between a central part of the inner liner (3) and the inner surface of the first outer liner (2₁),

wherein the first outer liner (2₁) and the inner liner (3) are composed of materials having anti-sticking properties.

1/9

FIG.1

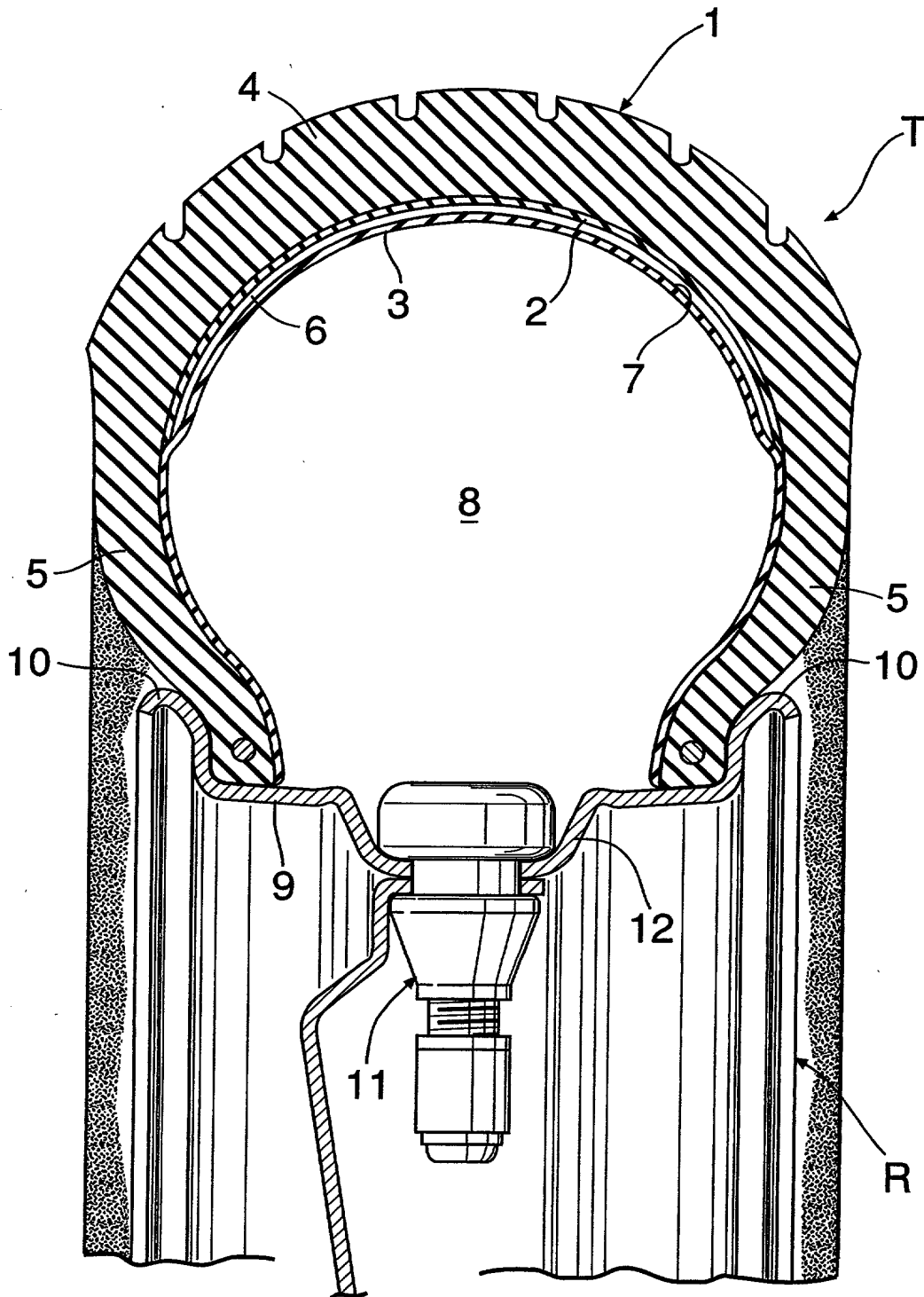


FIG.2

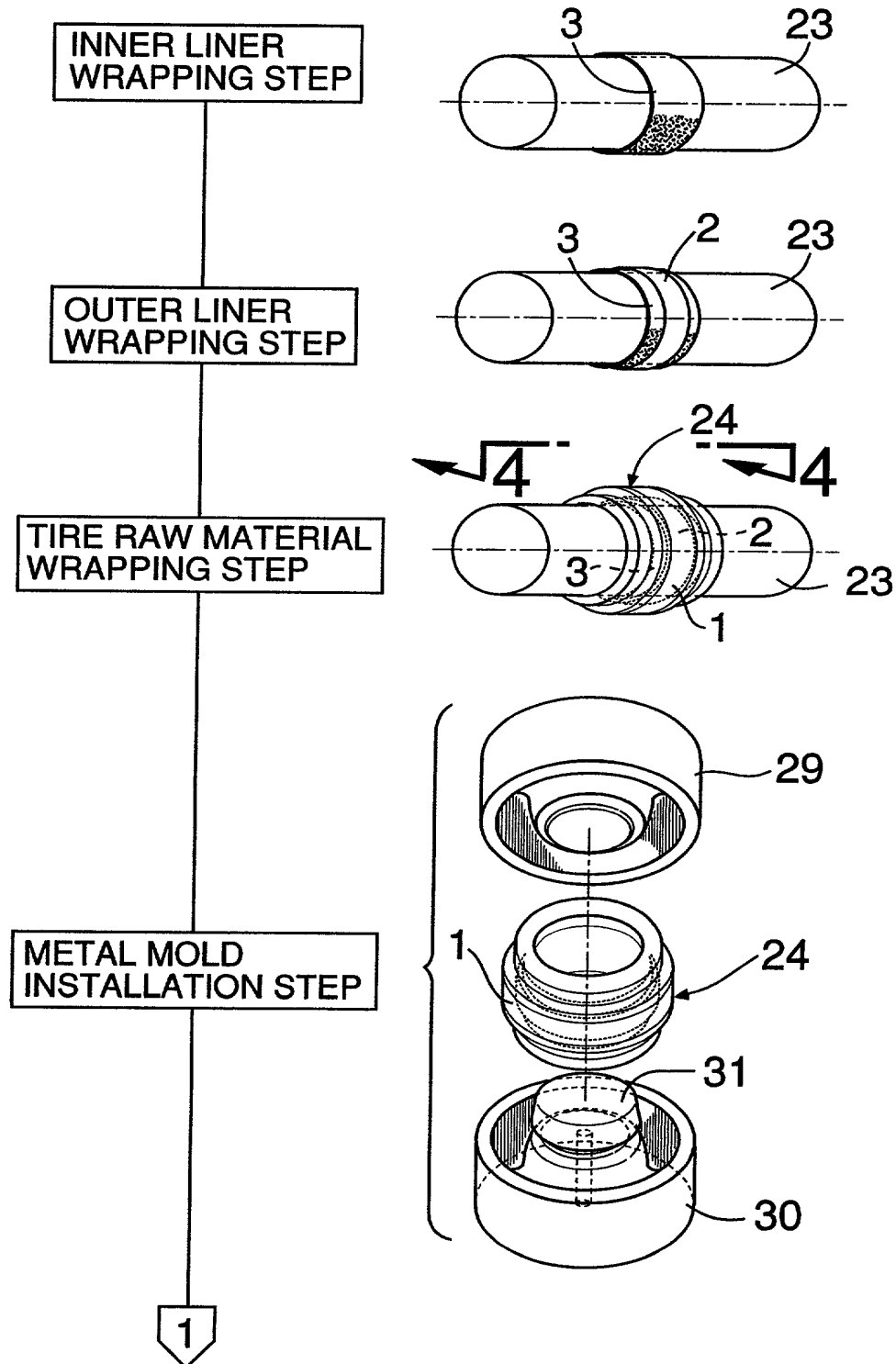


FIG.3

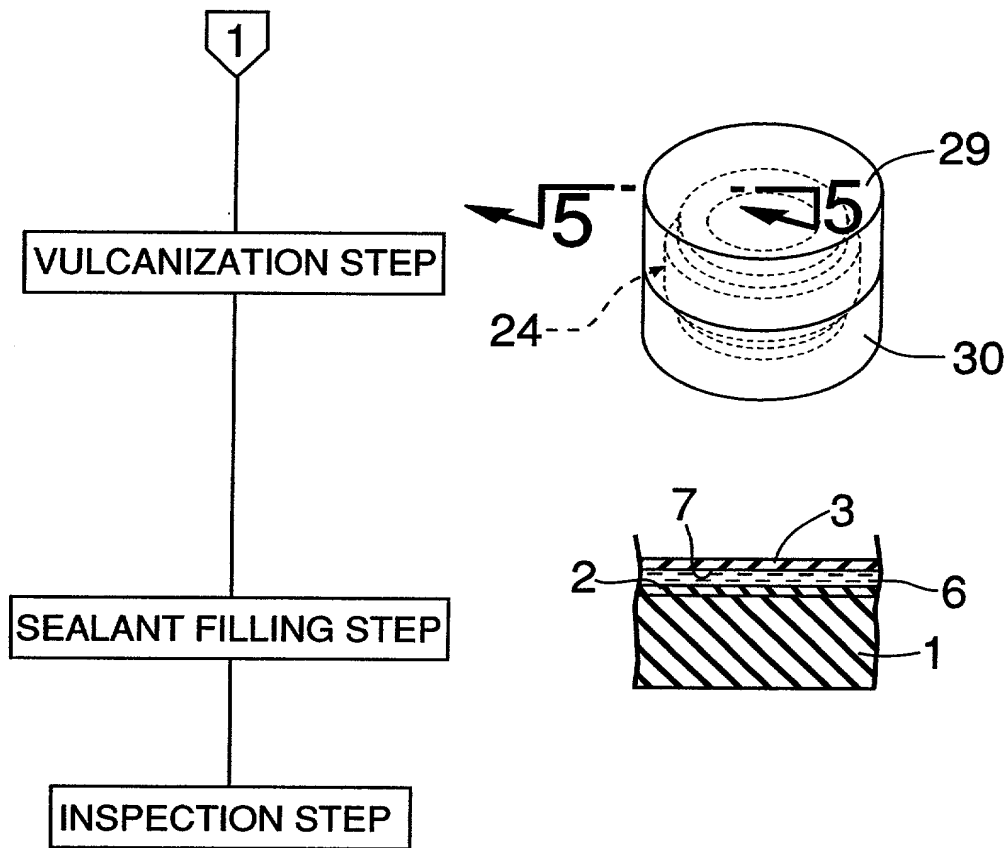
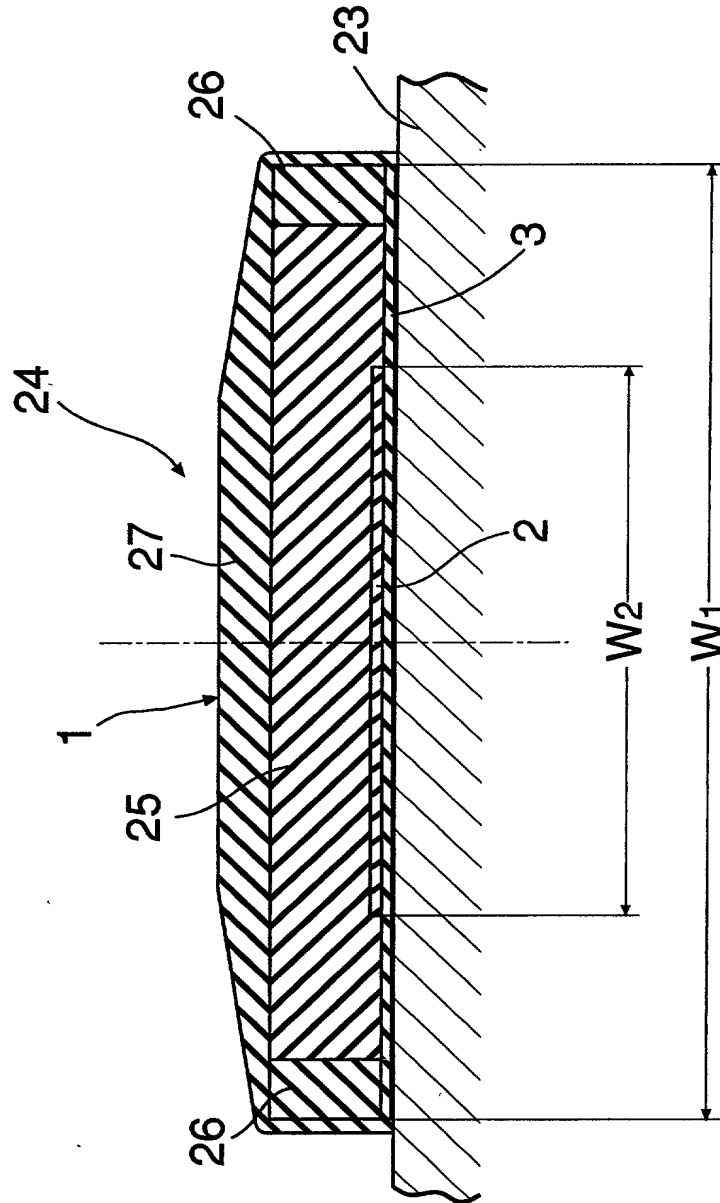
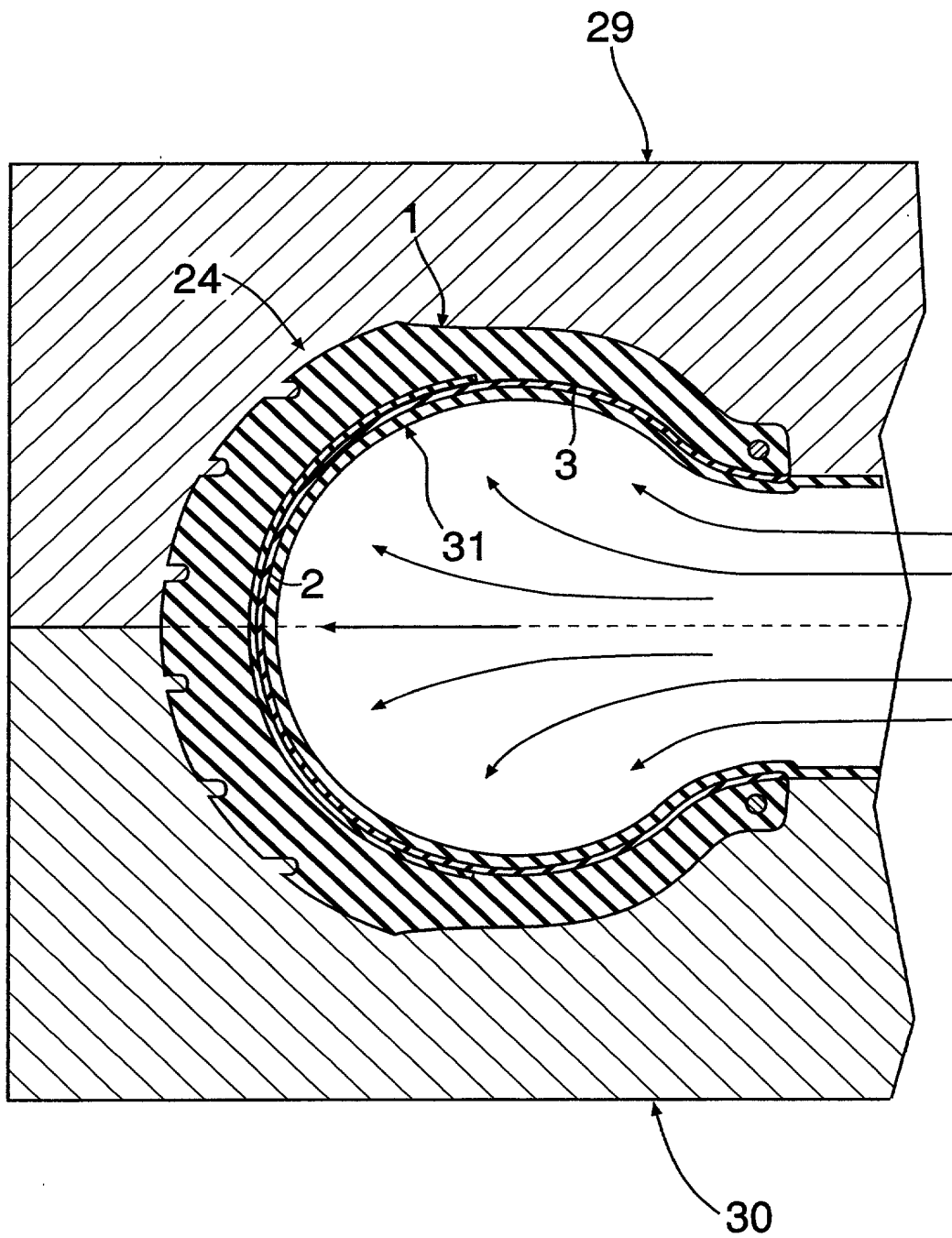


FIG.4





6/9

FIG.6

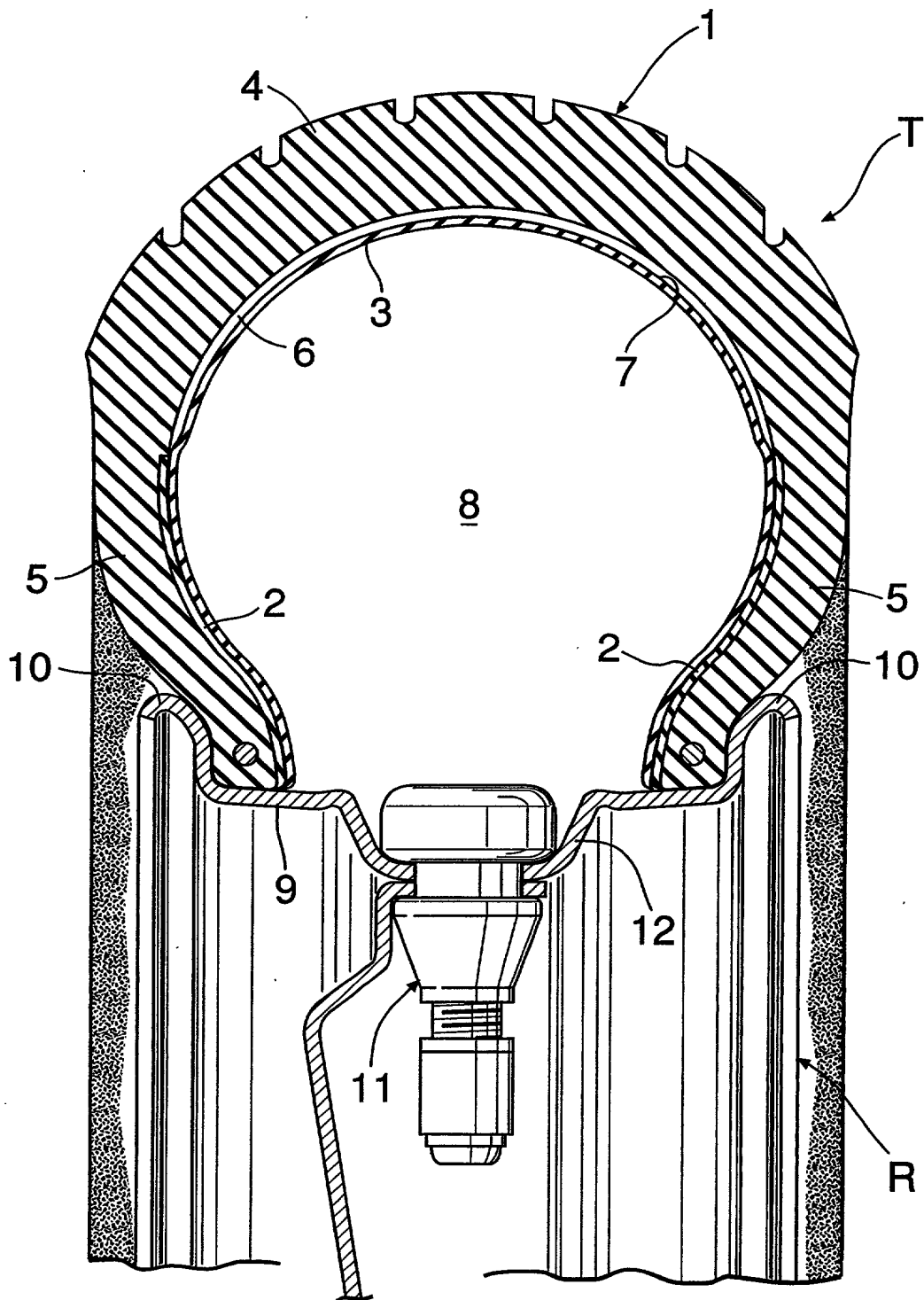


FIG. 7

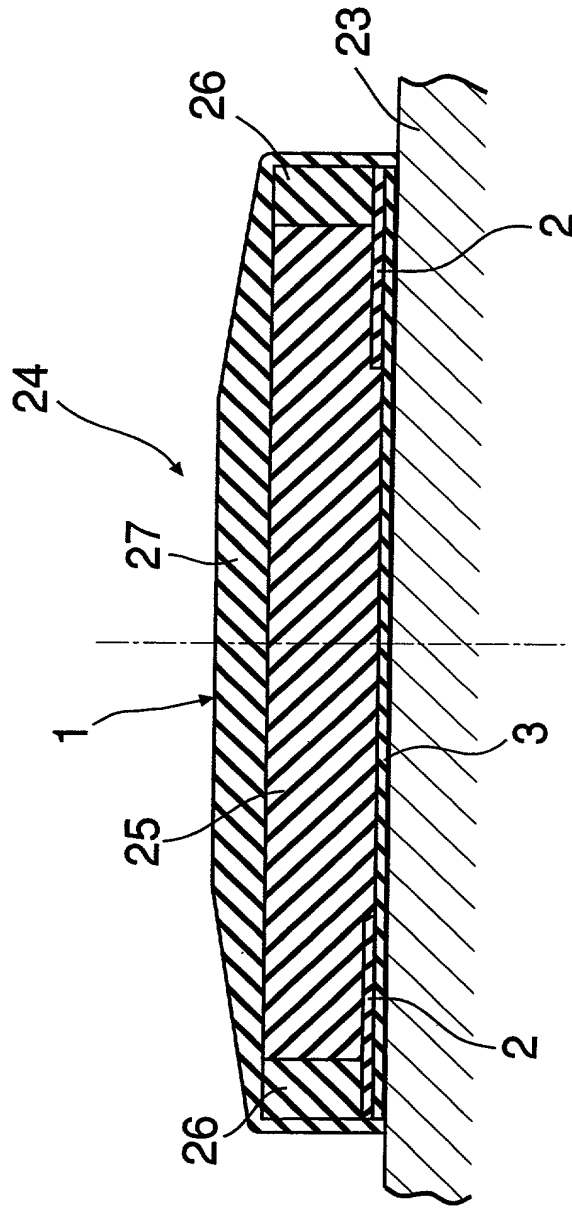


FIG. 8

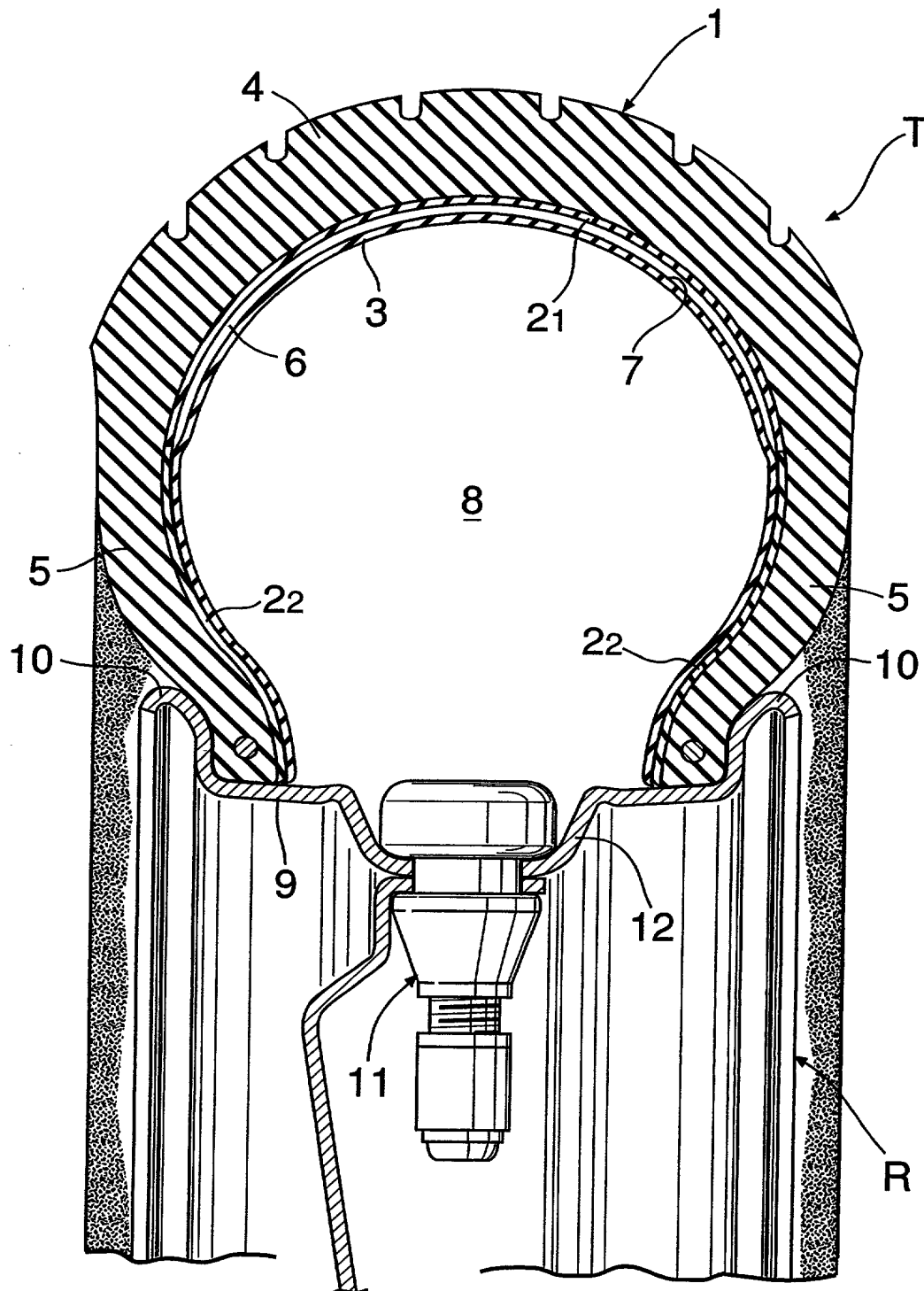
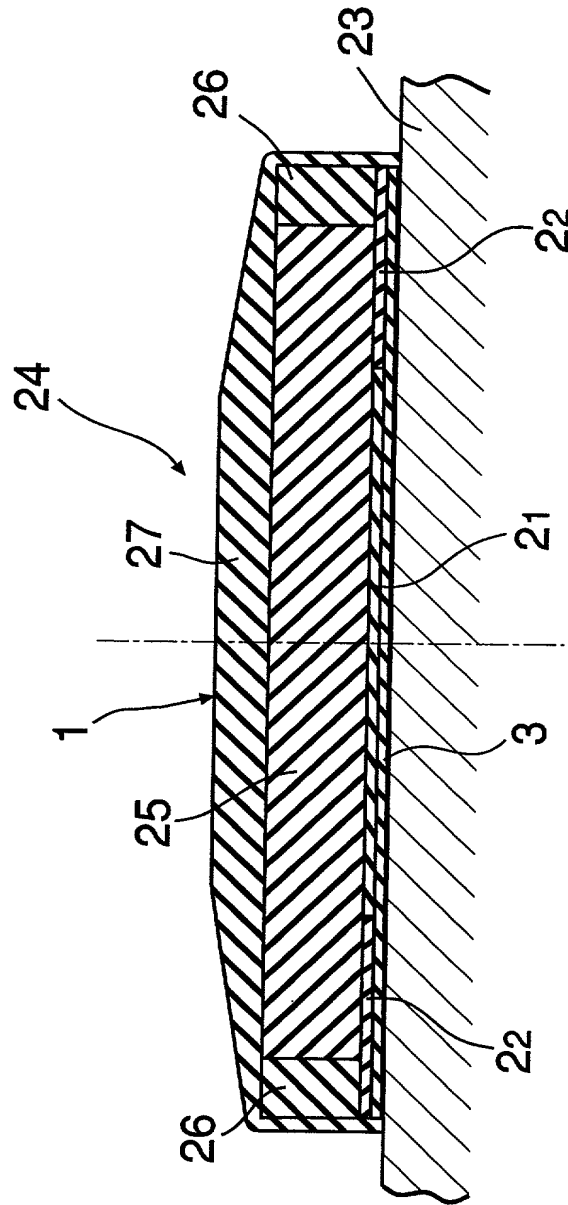


FIG. 9



Declaration For U.S. Patent Application

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention **entitled**(Insert Title) SEALANT-CONTAINING TIRE

the specification of which is attached hereto unless the following box is checked:

☒ was filed on April 18, 2000 as PCT International Application Number PCT/JP00/02522
 and was amended on _____ and/or
 was filed on November 9, 2001 as United States Application Number 09/926,487
 and was amended on November 9, 2001.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claim(s), as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 C.F.R. §1.56.

I hereby claim foreign priority benefits under 35 U.S.C. §119(a)-(d) or §365(b) of any foreign application(s) for patent or inventor's certificate, or §365(a) of any PCT International application which designates at least one country other than the United States, listed below and have also identified below any foreign application(s) for patent or inventor's certificate or PCT International Application having a filing date before that of the application for which priority is claimed:

(List prior foreign applications)

11-128862
(Number)Japan
(Country)10 / May / 1999
(Day/Month/Year Filed)Priority Claimed
☒ Yes ☐ No

(Number)

(Country)

(Day/Month/Year Filed)

☐ Yes ☐ No

(Number)

(Country)

(Day/Month/Year Filed)

☐ Yes ☐ No

I hereby claim the benefit under 35 U.S.C. §119(e) of any United States provisional application(s) listed below.

(Application Number)

(Filing Date)

(Application Number)

(Filing Date)

☐ See attached list for additional prior foreign or provisional applications.

I hereby claim the benefit under 35 U.S.C. §120 of any United States application(s) or §365(c) of any PCT International application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior application(s) (U.S. or PCT) in the manner provided by the first paragraph of 35 U.S.C. §112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 C.F.R. §1.56 which became available between the filing date of the prior application(s) and the national or PCT International filing date of this application:

(List prior U.S. Applications or PCT International applications designating the U.S.)

(Application Serial No.)

(Filing Date)

(Status) (patented, pending, abandoned)

(Application Serial No.)

(Filing Date)

(Status) (patented, pending, abandoned)

And I hereby appoint the firm of Arent Fox, Customer Number 004372 including as principal attorneys: Robert B. Murray, Reg. No. 22,980; Charles M. Marmelstein, Reg. No. 25,895; George E. Oram, Jr., Reg. No. 27,931; Douglas H. Goldhush, Reg. No. 33,125; Richard J. Berman, Reg. No. 39,102; King L. Wong, Reg. No. 37,500; James A. Poulos, III, Reg. No. 31,714; Murat Ozgu, Reg. No. 44,275; Robert K. Carpenter, Reg. No. 34,794; Gregory B. Kang, Reg. No. 45,273; Rustan J. Hill, Reg. No. 37,351; Carl Schaukowitz, Reg. No. 29,211; Kevin Turner, Reg. No. 43,437; Rhonda C. Barton, Reg. No. P47,271; Hans J. Crosby, Reg. No. 44,634; David D. Dzara, Reg. No. 47,543; Lynne D. Anderson, Reg. No. 46,412; and Laurence J. Edson, Reg. No. 44,666.

Please direct all communications to the following address:

Customer No. 004372ARENT FOX KINTNER PLOTKIN & KAHN1050 Connecticut Avenue, N.W.Suite 400Washington, D.C. 20036-5339Telephone No. (202) 638-5000 Facsimile No. (202) 638-4810

The undersigned hereby authorizes the U.S. attorneys named herein to accept and follow instructions from the undersigned's assignee, if any, and/or, if the undersigned is not a resident of the United States, the undersigned's domestic attorney, patent attorney or patent agent, as to any action to be taken in the Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and the undersigned. In the event of a change in the person(s) from whom instructions may be taken, the U.S. attorneys named herein will be so notified by the undersigned.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

1-00 Full name of sole or first inventor Toshio YAMAGIWA

Inventor's signature Toshio Yamagiwa December 20, 2001
Date

Residence Wako-shi, Saitama, Japan JPX

Citizenship Japan

Post Office Address c/o Kabushiki Kaisha Honda Gijutsu Kenkyusho, 4-1, Chuo 1-chome, Wako-shi,
Saitama, Japan

Full name of second joint inventor, if any _____

Inventor's signature _____ Date _____

Residence _____

Citizenship _____

Post Office Address _____

Full name of third joint inventor, if any _____

Inventor's signature _____ Date _____

Residence _____

Citizenship _____

Post Office Address _____

Full name of fourth joint inventor, if any _____

Inventor's signature _____ Date _____

Residence _____

Citizenship _____

Post Office Address _____

Full name of fifth joint inventor, if any _____

Inventor's signature _____ Date _____

Residence _____

Citizenship _____

Post Office Address _____

Full name of sixth joint inventor, if any _____

Inventor's signature _____ Date _____

Residence _____

Citizenship _____

Post Office Address _____

Full name of seventh joint inventor, if any _____

Inventor's signature _____ Date _____

Residence _____

Citizenship _____

Post Office Address _____